

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STANDARDS 1012.C

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96











STATUS:

## PRODUCTION




NOTE:

SECTION-AA

GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

		90916137-02	SEAL, PLATE-E (OPP. DRAWN)	2076x54x1THK		
		90916137-01	SEAL, PLATE-E (AS DRAWN)	2076x54x1THK		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

						PRODUCT	DMRC BG METRO CARS
						REF DRG	EC51747
						MATERIAL	A5052P / IS:737-2008 Gr 52000, COND '0'

△				HEAT TREAT.	-	APPD	PV GAYATHRI	14/07/2015
				SURFACE TREAT.	-	REVD	PV GAYATHRI	14/07/2015

						TITLE  <div style="text-align: center; font-size: 2em;">SEAL, PLATE-E</div>	CHKD	KRISHNA PRASAD	14/07/2015
							DRWN	PURUSHOTHAMAN	11/07/2015
 x2 DIM. 4.0 WAS 31. DIM. 3.5 WAS 5.	6/20	2	2	G		SCALE		SHEET	Wt.(Kg)
						1:5		1 OF 1	-

	ECN: 90900716	09/03/2024	RR	RR	PV	 <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>	DRG No.	<div>ALT</div> <div>1</div>
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD		<div>909-16137</div>	